

### **ABSTRACT OF THE DISCLOSURE**

A method for joining in an electrically conducting manner at least two wires that are provided with an insulating lacquer. In order to be able to interconnect several lacquered wires without using an electrically conducting joining piece therebetween and without having to remove the lacquer first, at least some of the areas of the lacquered wires which are to be joined, are enveloped by an electrically conducting material, and the wires are connected in a positive manner to the material by applying ultrasound while breaking up the insulating lacquer.